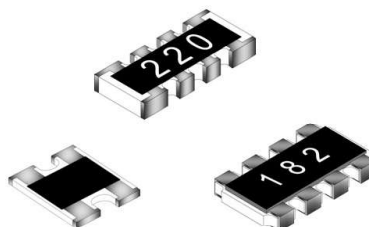




QRA-Series Automotive Array Chip Resistor Product Specifications

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■ Automotive Array Chip Resistor — QRA Series



■ Application

- Automotive electronics
- Navigation equipment, TPMS
- Heating, Ventilating and Air conditioning
- Indoor lighting, Central door locking, Wiper module

■ Features

- Small size and light weight
- Reliability, high quality
- CCD visual quality inspection
- AEC-Q200 Compliance

■ Parts Number Explanation

■ Example:

QRA	024R	J	10R0	P	05	Z
Product Type	Size (Inch)	Resistor Tolerance	Resistor Value	Package	Quantity	Optional
QRA	022R(0402*2) 024R(0402*4) 034R(0603*4) 064R(1206*4) R : CONVEX	F : $\pm 1\%$ J : $\pm 5\%$	1R=1R00 10R=10R0 100R=100R 1K=1K00 1M=1M00	P : Paper Taping (034R) Q : Paper Taping (022R、024R) E : Embossed Taping	04 : 4000PCS 05 : 5000PCS 10 : 10000PCS	



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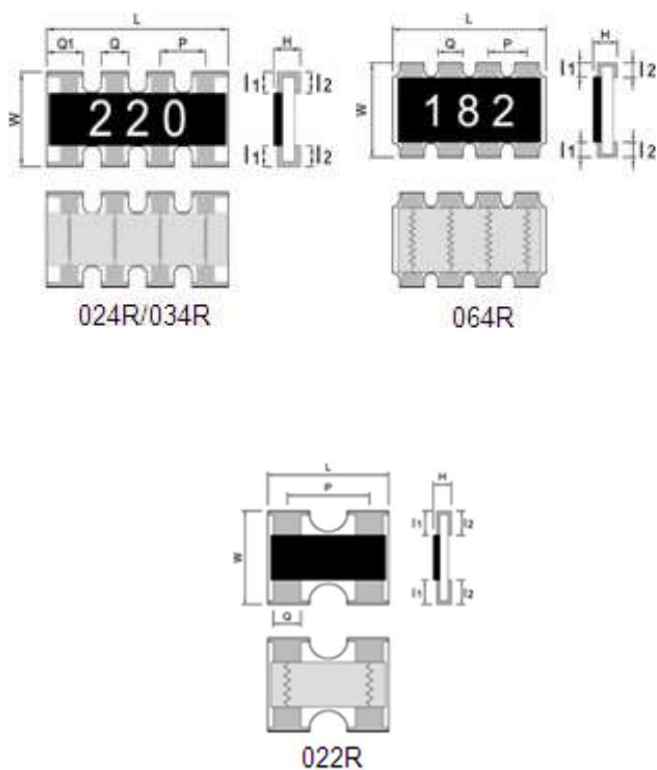
■ Standard Electrical Specifications

Item Type	Rating Power at 70℃	Max Working Voltage	Max Overload Voltage	T.C.R. (PPM/℃)	Resistance Range
					F(±1%)・J(±5%)
QRA022R	0.063 W	25V	50V	±400	$1\Omega \leq R < 10\Omega$
				±200	$10\Omega \leq R \leq 1M\Omega$
QRA024R	0.063 W	25V	50V	±400	$1\Omega \leq R < 10\Omega$
				±200	$10\Omega \leq R \leq 1M\Omega$
QRA034R	0.1 W	50V	100V	±400	$1\Omega \leq R < 10\Omega$
				±200	$10\Omega \leq R \leq 1M\Omega$
QRA064R	0.25 W	200V	400V	±400	$1\Omega \leq R < 10\Omega$
				±200	$10\Omega \leq R \leq 1M\Omega$

- For non-standard parts, please contact our sales dept.
- Operating Temperature Range : $-55^{\circ}\text{C} \sim +155^{\circ}\text{C}$.

Type	022R	024R	034R	064R
Jumper Rated Current	1A			2A

■ Type Dimension



■ Dimension

Unit: mm

TYPE	L	W	H	I ₁	I ₂	P	Q	Q1
QRA022R	1.00±0.10	1.00±0.10	0.33±0.05	0.15±0.10	0.25±0.10	0.67±0.10	0.34±0.10	---
QRA024R	2.00±0.10	1.00±0.10	0.40±0.10	0.20±0.10	0.20±0.10	0.50±0.10	0.30±0.10	0.43±0.10
QRA034R	3.20±0.20	1.60±0.15	0.50±0.10	0.30±0.20	0.30±0.20	0.80±0.20	0.50±0.15	0.61±0.10
QRA064R	5.10±0.20	3.10±0.20	0.55±0.15	0.55±0.15	0.55±0.15	1.30±0.20	0.90±0.10	---

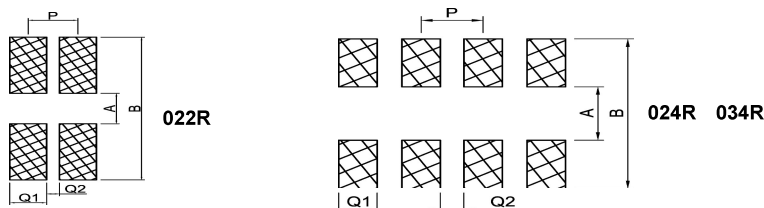


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● General Information

■ Recommend Land Pattern Design (For Reflow Soldering)



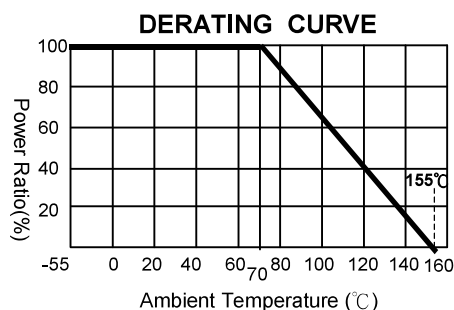
■ Dimension

Unit: mm

Type	022R	024R	034R	064R
Item				
A	0.50	0.50	1.00	2.00
B	2.00	2.00	2.60	4.75
P	0.67	0.50	0.80	1.30
Q1	0.33	0.28	0.40	0.90
Q2	0.34	0.22	0.40	0.375

■ Performance Characteristics

■ Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70°C.

For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure of derating Curve.

■ Voltage Rating or Current Rating

Resistance Range: $\geq 1\Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

$$E(RCWV) = \sqrt{P \times R}$$

E=Rated voltage(V)

P=Power rating(W)

R=Nominal resistance(Ω)



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● Reliability Test and Requirement

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS-C-5201-1 4.8 IEC-60115-1 4.8	At 25 / -55°C and 25°C / +155°C, 25°C is the reference temperature	As Spec
Short Time Overload	JIS-C-5201-1 4.13 IEC-60115-1 4.13	2.5 times RCWW or Max. Overload voltage whichever is less for 5 seconds.	±1 : ±(1.0%+0.05Ω) ±5 : ±(2.0%+0.1Ω) Value <1Ω : ±(2.0%+0.1Ω)
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1	260±5°C for 30 seconds.	>95% Coverage
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	260±5°C for 10 seconds.	±1 : ±(0.5%+0.05Ω) ±5 : ±(1.0%+0.05Ω) Value <1Ω : ±(1.0%+0.05Ω)
Insulation Resistance	JIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100VDC for 1 minute.	≥ 10GΩ
Temperature Cycling	JESD22 Method JA-104	1000 Cycles (-55°C to +125°C) Measurement at 24±4 hours after test conclusion. 30min maximum dwell time at each temperature extreme.	1% : ±(0.5%+0.05Ω) 5% : ±(1.0%+0.10Ω)
Resistance to Solvent	MIL-STD-202 Method 215	Add Aqueous wash chemical - OKEM Clean or equivalent.	1% : ±(0.5%+0.05Ω) 5% : ±(0.5%+0.05Ω)
Biased Humidity	MIL-STD-202 Method 103	1,000 hours; 85°C / 85% RH, 10% of operating power. Measurement at 24±4 hours after test conclusion.	1% : ±(1.0%+0.05Ω) 5% : ±(3.0%+0.05Ω)
High Temperature Exposure (Storage)	MIL-STD-202 Method 108	1000 hrs. @ T=125°C. Unpowered. Measurement at 24±4 hours after test conclusion.	1% : ±(0.5%+0.05Ω) 5% : ±(2.0%+0.05Ω)
Operational Life	MIL-STD-202 Method 108	Condition D Steady State TA=125°C at derated power. Measurement at 24±4 hours after test conclusion.	1% : ±(1.0%+0.05Ω) 5% : ±(3.0%+0.10Ω)
External Visual	MIL-STD-883 Method 2009	Electrical test not required. Inspect device construction, marking and workmanship.	—
Mechanical Shock	MIL-STD-202 Method 213	)Test ½ Sine Pulse, Peak value: 100g, normal duration: 6ms, Velocity change: 12.3ft/sec. 10 shocks in each direction, total 30 shocks.	±1 : ±(1.0%+0.05Ω) ±5 : ±(2.0%+0.1Ω)
Vibration	MIL-STD-202 Method 204	5 g's for 20 min., 12 cycles each of 3 orientations. Note: Test from 10-2000 H	±1 : ±(1.0%+0.05Ω) ±5 : ±(2.0%+0.1Ω)
ESD	AEC-Q200-002 or ISO/DIS 10605	Human body model 0402 / 0603 : 1KV 0805 and above : 2KV	±(3%+0.05Ω)
Solderability	J-STD-002	(1) 4 hrs 155°C dry heat (2) 245±5°C 3 sec.	±1 : ±(0.5%+0.05Ω) ±5 : ±(1.0%+0.05Ω)
Terminal Strength (SMD)	AEC Q200-006	Pressurizing force for 60 seconds 0402 / 0603 : 8N ; 0805 and above : 17.7N	No broken
Board Flex	AEC Q200-005	Beading once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm	±1 : ±(1.0%+0.05Ω) ±5 : ±(1.0%+0.05Ω)

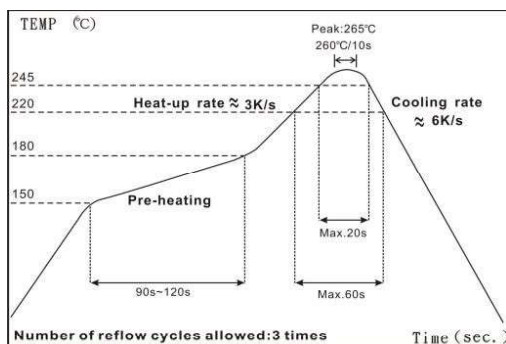


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■ Recommended Customer Soldering Parameters

■ Solder reflow Temperature condition



■ Rework temperature (hot air equipment) : 350°C, 3~5seconds

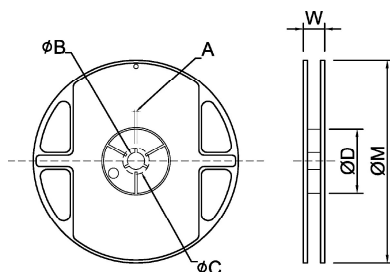
■ Recommended reflow methods

IR, vapor phase oven, hot air oven

■ If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements

■ Appendix For SMD Chip Resistor

● Packaging Information



■ Dimension

Unit: mm

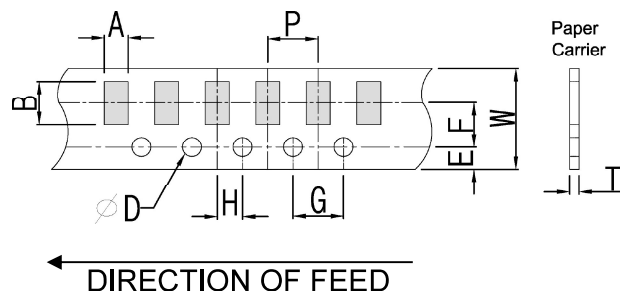
TYPE	SIZE		A	ϕB	ϕC	ϕD	W	ϕM
022R/024R	7"	10K/Reel	2.0 $\pm$ 0.5	13.5 $\pm$ 1.0	21 $\pm$ 1.0	60 $\pm$ 1.0	11.5 $\pm$ 2.0	178 $\pm$ 2.0
034R	7"	5K/Reel	2.0 $\pm$ 0.5	13.5 $\pm$ 1.0	21 $\pm$ 1.0	60 $\pm$ 1.0	11.5 $\pm$ 2.0	178 $\pm$ 2.0
064R	7"	4K/Reel	2.0 $\pm$ 0.5	13.5 $\pm$ 1.0	21 $\pm$ 1.0	60 $\pm$ 1.0	16.0 $\pm$ 2.0	178 $\pm$ 2.0



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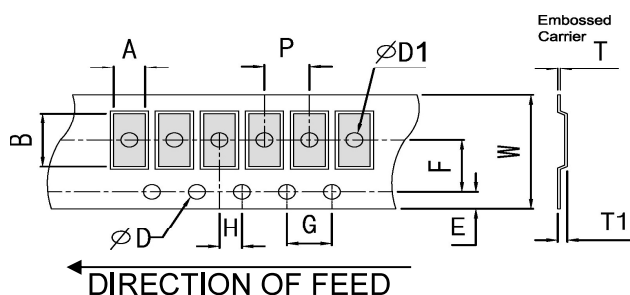
■ Tapping Specification



■ Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	ϕD	P
Paper Type	022R	1.25 $\pm$ 0.1	1.25 $\pm$ 0.1	8.0 $\pm$ 0.2	1.75 $\pm$ 0.1	3.5 $\pm$ 0.05	4.0 $\pm$ 0.1	2.0 $\pm$ 0.05	0.45 $\pm$ 0.1	1.50 +0.10 -0	2.0 $\pm$ 0.1
	024R	1.20 $\pm$ 0.1	2.20 $\pm$ 0.1	8.0 $\pm$ 0.2	1.75 $\pm$ 0.1	3.5 $\pm$ 0.05	4.0 $\pm$ 0.1	2.0 $\pm$ 0.05	0.60 $\pm$ 0.1		
	034R	1.90 $\pm$ 0.2	3.50 $\pm$ 0.2	8.0 $\pm$ 0.2	1.75 $\pm$ 0.1	3.5 $\pm$ 0.05	4.0 $\pm$ 0.1	2.0 $\pm$ 0.05	0.75 $\pm$ 0.1		4.0 $\pm$ 0.1



■ Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	ϕD	$\phi D1$	T1	P
Embossed Type	064R	3.55 $\pm$ 0.2	5.55 $\pm$ 0.2	12 $\pm$ 0.3	1.75 $\pm$ 0.1	5.5 $\pm$ 0.05	4.0 $\pm$ 0.1	2.0 $\pm$ 0.05	0.25 $\pm$ 0.1	1.50 +0.10 -0	1.50 +0.25 -0	0.85 $\pm$ 0.15	4.0 $\pm$ 0.1

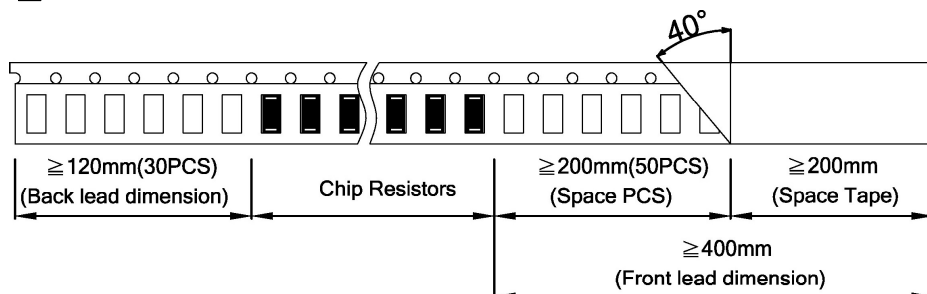


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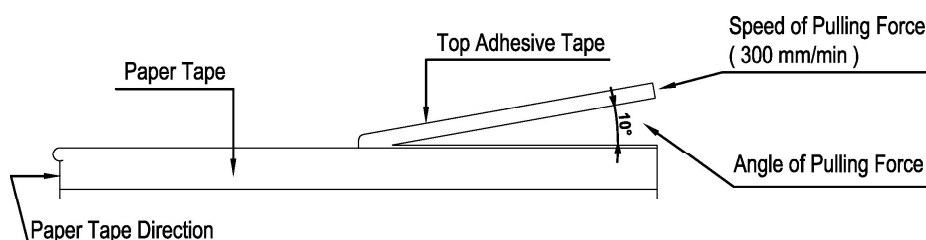
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Packing Material Data/Storage Data

Front & Back Lead Dimension

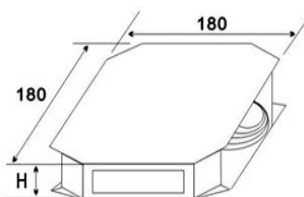


Top Adhesive Peel Off Strength : 10~70g

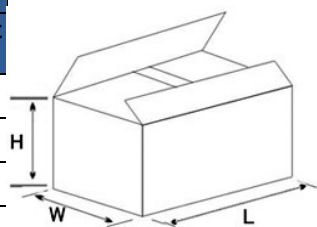


Package

Inner Box Size	
Reel	Size H(mm)
1	13
2	24
3	36
5	60
10	113



External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200



Storage Data :

Storage time at the environment temp: $25\pm 5^{\circ}\text{C}$ & humidity: $60\pm 20\%$ is valid for one year from the date of delivery.

Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.

Standard Resistance Values in a Decade

Marking code:



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- 5%: marking code, please refer to E24 data
Ex: 120K, The marking code is 124 in E24
- Note: Array resistors 1%&5% code is the same.
- Note: jumper zero ohm resistor marking code is one 「0」 (except type below 022R).

E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48	
100	100	100	169	169	169	287	287	287	487	487	487	825	825	825	
101			172			291			493			835			
102	102		174	174		294	294		499	499		845	845		
104			176			298			505			856			
105	105	105	178	178	178	301	301	301	511	511	511	866	866	866	
106			180			305			517			876			
107	107		182	182		309	309		523	523		887	887		
109			184			312			530			898			
110	110	110	187	187	187	316	316	316	536	536	536	909	909	909	
111			189			320			542			920			
113	113		191	191		324	324		549	549		931	931		
114			193			328			556			942			
115	115	115	196	196	196	332	332	332	562	562	562	953	953	953	
117			198			336			569			965			
118	118		200	200		340	340		576	576		976	976		
120			203			344			583			988			
121	121	121	205	205	205	348	348	348	590	590	590				
123			208			352			597						
124	124		210	210		357	357		604	604		E24	E12	E6	E3
126			213			361			612			10	10	10	10
127	127	127	215	215	215	365	365	365	619	619	619	11			
129			218			370			626			12	12		
130	130		221	221		374	374		634	634		13			
132			223			379			642			15	15	15	
133	133	133	226	226	226	383	383	383	649	649	649	16			
135			229			388			657			18	18		
137	137		232	232		392	392		665	665		20			
138			234			397			673			22	22	22	22
140	140	140	237	237	237	402	402	402	681	681	681	24			
142			240			407			690			27	27		
143	143		243	243		412	412		698	698		30			
145			246			417			706			33	33	33	
147	147	147	249	249	249	422	422	422	715	715	715	36			
149			252			427			723			39	39		
150	150		255	255		432	432		732	732		43			
152			258			437			741			47	47	47	47
154	154	154	261	261	261	442	442	442	750	750	750	51			
156			264			448			759			56	56		
158	158		267	267		453	453		768	768		62			
160			271			459			777			68	68	68	
162	162	162	274	274	274	464	464	464	787	787	787	75			
164			277			470			796			82	82		
165	165		280	280		475	475		806	806		91			
167			284			481			816						

According to IEC publication 63